

产品规格书
TECHNICAL DATA

1. GENERAL INFORMATION基本信息

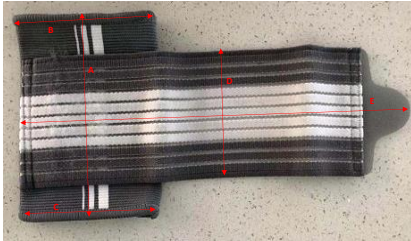
Product Name 产品名称	KNITTING SUPPORT- 针织护腕	item no. 客人货号	GSR20	工厂货号		海关编码 (HS CODE)	
consumer country 消费国		Classification 分类	N/A	Standard 产品涉及体系标准	ISO 13485	510K Exempt	N/A
FDA Product Code	N/A	Shelf life 有效期	3 Year				
Intended Use 预期用途	protect the wrist保护手腕						
Product feature 产品特性	support the wrist对手腕部分给予支持						
工艺流程 description of the device manufacturing process	Weaving - trimming - cutting up and down- finalize the design- inspection - Sewing - positioning - cutting - hemmed - thread processing - product checking - packing into the color box. 织造——整理——上下裁剪——定型——品检——上下口包皮车缝（包边）——开口定位——裁切——包边——线头处理——品检——入彩盒。						

2. Product material description 产品材质描述

Protect part of body	Knitted method	Component & % &Yarn size成分组成	Yarn density 纱支密度	含量占比 content (%)	Product color产品颜色
Wrist	Warp knitted	Nylon	22S	35%	黑白 grey/white
		Rubber	1-4S	45%	黑白 grey/white
		Polyester	N/A	20%	黑白 grey/white
Size label 尺码标			N/A	N/A	
Washable label 水洗标			N/A	N/A	

3. Specifications (规格)

3.1. Product Drawing



位置	Product size						Washable label size	Logo size
	ONE SIZE(cm)	S(cm)	M(cm)	L(cm)	XL(cm)	2XL(cm)		
A--Total Length (上下长)			12	12				
B--Top open width (上口宽)			9	10				
C--Bottom open width (下口宽)			9	10				
D			7.5	7.5				
E			25	26				
Weight/pc (重量)			25	28				
Fit Size (产品适用范围)			8-11.5	9-12.5				
Needle number (针数)								

4. Purchase INFORMATION (包装信息)

4.1. Packing method (包装方式及装箱方式)

Packing method 包装方式描述	入袋数量 (pc)	入盒数量 (pcs/box)	入内箱数量 (pc)	入外箱数量 (pcs/carton)	Catyon size 外箱尺寸	GW毛重/NW净重 (kg)
1pcs/box, 50boxes/carton	/	1pcs/box	/	50boxes/carton	/	/

4.2. Material & Technology

材质与工艺

Part 部件	Material & Technology 材质与工艺	color 颜色
box 彩盒	four color printing四色印刷	four colors四色
carton外箱	double corrugated box 双瓦楞	brown color棕色
sticker不干胶	One color coated printing paper一色印刷铜版纸	white白色

4.3. Folding method 折叠方法



4.4. Washable label location 水洗标位置：上口处



5. Product performance 产品性能测试

5.1. Colorfastness (色牢度)					
Washing 水洗		Rubbing 摩擦		Perspiration汗	
Drycleaning		Other			Light 光
5.2. Hazardous materials (有害物质)					
pH Value		Tensile Strength		Bursting Strength	
Soluble heavy metals		Polycyclic Aromatic Hydrocarbons		Other	
5.3. Appearance外观检测					
Criteria标准		test method测试方法		Minor/Major/Critical	AQL
Appearance, smooth, no foreign material, no dirty产品外观需整洁, 无异物, 脏污		visual		Major	2.5
Size meets the requirements产品尺寸需符合要求		ruler		Major	2.5
Weight meets the requirements 产品重量需符合要求		electronic scale		Major	2.5
Product performance meets the requirement 产品性能符合要求		CMA report		Critical	0.65
Box/carton printing meets the requirement产品印刷需符合设计要求		visual		Critical	0.65
无漏针, 漏针		visual		Major	2.5
no any needle无任何漏针		visual		Critical	0.65
漏针/破布不可漏针		visual		Minor	4.0
无断头, 余料		visual		Minor	4.0
无异纤		visual		Minor	4.0

6. Storage Condition

Keep away from direct heat and sunlight and store in a cool, dry place.
