

## 1. GENERAL INFORMATION 基本信息

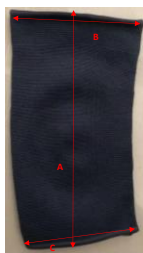
|                                                        |                                                                                                                                                                                                                                                         |                      |        |                     |           |                   |     |
|--------------------------------------------------------|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------|--------|---------------------|-----------|-------------------|-----|
| Product Name<br>产品名称                                   | Knee Support M.L<br>SIZE针织护膝                                                                                                                                                                                                                            | item no. 客人货号        | GS-140 | 工厂货号                |           | 海关编码<br>(HS CODE) |     |
| consumer country<br>消费国                                |                                                                                                                                                                                                                                                         | Classification<br>分类 | N/A    | Standard<br>产品及体系标准 | ISO 13485 | 510K Exempt       | N/A |
| FDA Product Code                                       | N/A                                                                                                                                                                                                                                                     | Shelf life<br>有效期    | 3 Year |                     |           |                   |     |
| Intended Use<br>预期用途                                   | protect knee 保护膝盖                                                                                                                                                                                                                                       |                      |        |                     |           |                   |     |
| Product feature<br>产品特性                                | support knee 对膝盖部分给予支持                                                                                                                                                                                                                                  |                      |        |                     |           |                   |     |
| 工艺流程 (description of the device manufacturing process) | Weaving - trining - cutting up and down- finalize the design- inspection - Sewing - positioning - cutting - hemmed - thread processing - product checking - packing into the color box. 织造——整理——上下裁剪——定型——品检——上下口包成车缝（包边）——开口定位——裁切——包边——线头处理——品检——入彩盒。 |                      |        |                     |           |                   |     |

## 2. Product material description 产品材质描述

| Protect part of body | Knitted method | Component & % &Yarn size成分组成 | Yarn density 纱支密度 | 含量占比 content (%) | Product color产品颜色 |
|----------------------|----------------|------------------------------|-------------------|------------------|-------------------|
| Knee                 | Warp knitted   | Polyester                    | 32S               | 55%              | 灰GREY             |
|                      |                | Rubber                       | 1-45              | 45%              |                   |
|                      |                |                              |                   |                  |                   |
|                      |                |                              |                   |                  |                   |
|                      |                |                              |                   |                  |                   |
| Size label 尺码标       |                |                              | N/A               | N/A              |                   |
| Washable label 水洗标   |                |                              | N/A               | N/A              |                   |

## 3. Specifications (规格)

## 3.1. Product Drawing



| 位置                            | Product size  |       |       |       |        |         | Washable label size | Logo size |
|-------------------------------|---------------|-------|-------|-------|--------|---------|---------------------|-----------|
|                               | ONE SIZE (cm) | S(cm) | M(cm) | L(cm) | XL(cm) | 2XL(cm) |                     |           |
| A-Total Length<br>(上下长)       |               | 24    | 24    | 24    | 24     |         |                     |           |
| B-Top open width<br>(上口宽)     |               | 14    | 15    | 16    | 17     |         |                     |           |
| C-Bottom open width<br>(下口宽宽) |               | 12    | 13    | 14    | 15     |         |                     |           |
| Weight/pc<br>(重量)             |               | 49    | 53    | 57    | 65.8   |         |                     |           |
| Fit Size<br>(产品适用范围)          |               |       |       |       |        |         |                     |           |
| Needle number<br>(针数)         |               |       |       |       |        |         |                     |           |

## 4. Purchase INFORMATION (包装信息)

## 4.1. Packing method (包装方法及装箱方式)

|                          |           |                |            |                    |                     |                   |
|--------------------------|-----------|----------------|------------|--------------------|---------------------|-------------------|
| Packing method<br>包装方式描述 | 入袋数量 (pc) | 入盒数量 (pcs/box) | 入内箱数量 (pc) | 入外箱数量 (pcs/carton) | Carton size<br>外箱尺寸 | GW 毛重 /NW 净重 (kg) |
| 1pcs/box, 50boxes/carton | /         | 1pcs/box       | /          | 50boxes/carton     | /                   | /                 |

## 4.2. Material &amp; Technology

材质与工艺

|             |                                             |                |
|-------------|---------------------------------------------|----------------|
| Part<br>部件  | Material & Technology<br>材质与工艺              | color<br>颜色    |
| box 彩盒      | four color<br>printing 四色印刷                 | four colors 四色 |
| carton 外箱   | double corrugated box<br>双瓦楞                | brown color 棕色 |
| sticker 不干胶 | One color coated<br>printing paper - 色印刷铜版纸 | white 白色       |

## 4.3. Folding method 折叠方法



## 4.4. Washable label location 水洗标位置：上口处



## 5. Product performance 产品性能测试

## 5.1. Colorfastness (色牢度)

|             |            |                |         |
|-------------|------------|----------------|---------|
| Washing 水洗  | Rubbing 摩擦 | Perspiration 汗 | Light 光 |
| Drycleaning | Other      |                |         |

## 5.2. Hazardous materials (有害物质)

|                      |                                  |                   |      |
|----------------------|----------------------------------|-------------------|------|
| PH Value             | Tensile Strength                 | Bursting Strength | Odor |
| Soluble heavy metals | Polycyclic Aromatic Hydrocarbons | Other             |      |

## 5.3. Appearance 外观检测

| Criteria 标准                                                        | test method 测试方法 | Minor/Major/Critical | AQL  |
|--------------------------------------------------------------------|------------------|----------------------|------|
| Appearance, smooth, no foreign material, no dirty 产品外观需整洁, 无异物, 脏污 | visual           | Major                | 2,5  |
| Size meets the requirements 产品尺寸需符合要求                              | ruler            | Major                | 2,5  |
| weight meets the requirement 产品重量需符合要求                             | electronic scale | Major                | 2,5  |
| Product performance meets the requirement 产品性能符合要求                 | COA report       | Critical             | 0,65 |
| box/carton printing meets the requirement 产品印刷需符合设计要求              | visual           | Critical             | 0,65 |
| 无漏针, 跳针                                                            | visual           | Major                | 2,5  |
| no any needle 无任何断针                                                | visual           | Critical             | 0,65 |
| 洗标/烫标不可歪斜                                                          | visual           | Minor                | 4,0  |
| 无线头, 余料                                                            | visual           | Minor                | 4,0  |
| 无异纤                                                                | visual           | Minor                | 4,0  |