

手动轮椅出厂检验报告 MANUAL WHEELCHAIR QC REPORT

广东凯洋医疗科技有限公司 GUANGDONG KAIYANG MEDICAL TECHNOLOGY GROUP CO., LTD.

KY4-Z05-DY1

NO:

品名（中文）PRODUCT SERIES (CHINESE)		钢制手动轮椅				品名（英文）PRODUCT SERIES (ENGLISH)		STEEL WHEELCHAIR			
规格 SPECIFICATION	KY902GC	编号 NO.		生产单号 LOTE NO.	20W2-58	批量数 BATCH NUMBER	115	抽样数 SAMPLING NUMBER	115	检验标准 ACCEPTANCE STANDARD	GB/T13800-92
送检 INSPECT	罗宗桂 LUO ZONG GUI	日期 DATE	2020.04.21	检验员 INSPECTOR	张成贤 ZHANG CHENG XIAN	日期 DATE MANUFACTURING	2020.04.19	审核 AUDITING	罗绍进 LUO SHAOJIN	日期 DATE	2020.04.22
序号 NO.	检验项目 INSPECTION SERIES	技术要求 TECHNICAL REQUIREMENT							检验结果 RESULT	单项结论 CONCLUSION	
1	外观 APPPEARANCE	a. 外表面应光滑平整,不得有锋棱、毛刺、尖角等。各管孔端部均应加有封头。 Neat appearance, Round edge burr.							A	Y	
		b. 镀铬件在主要表面上不应有明显的镀层缺陷。Chromed metal accessories smooth, neat, no bubble, no grinning, no crack, no abovious scratch.							C	/	
		c. 涂漆件应平整光滑,色泽均匀,不许露底、起泡、剥落、开裂、流挂,不得有明显的擦伤、碰伤。 Powder coated in uniform color, clean, no grinning, no crack, no abvious scratch, no sagging.							A	Y	
		d. 焊接件表面应光滑平整,不许有焊瘤或凹坑,焊缝均匀,不得有气孔、裂纹、夹渣、漏焊烧穿等缺陷。 Full welding smoothly, no scratch, sealweld.							A	Y	
		e. 椅座及靠背材料应色泽一致,缝边整齐并具有足够的强度及富于弹性。 Color of seat and backrest is same,edge is tidy, hard and stretchy.							A	Y	
2	装配质量 ASSEMBLY QUALITY	a. 零部件的装配应准确可靠,不得错装、漏装,各紧固件的装配应牢固,不得有松动现象。 Parts of the assembly should be accurate and reliable,no wrong and omissive, no loose.							A	Y	
		b. 各转动部位应转动均匀灵活,间隔适当,不得有卡滞和松驰现象。各可调部位应留有适当的调整余地,变档机构定位要可靠,回位要自如,要可装卸部位要易于拆装。 Smooth operation after assembled, no clamping stagnation,easy to assemble and release.							A	Y	
		c. 手动轮椅所用轮辋（车圈）应符合GB3577的规定,所用辐条和条母应符合GB3578的规定,所用轮胎应符合GB1702或GB10824的规定。 Rim should be under rule of GB3577,spoke and nutsert under rule of GB3578,tire under rule of GB1702 or GB10824.							A	Y	
		d. 各车轮的辐条应调节均匀,辐条头不允许突出条母之外。 Spoke should be adjust uniform, spokes are not allowed to highlight nutsert.							A	Y	
		e. 手动轮圈的径向不得大于10mm。端面跳动不得大于5mm。 The radial of manual wheel is less than 10mm,face runout is less than 5mm.							5mm, 3mm	Y	

		f. 拆叠类手动轮椅的折合，展开应灵活，不得过松或过紧，展开后两大轮应相互平行，并与地面垂直，不得有明显歪斜和前后高度不超过20~40mm。Foldable wheelchair, should be easy to unfold, no too loosen, no too tight, both rear wheel should be horizontal with each other, and be vertical with ground, no slant, and height should be less than 20~40 mm.	A	Y
		g. 搁脚板易于上下动作，其与腿托架在旋转方向上的夹角应为88° - 90°，不得有下垂现象，搁脚板在翻起后不得自行落下。Footrest should be easy to up and down, and the included angle should be 88° - 90° which between legrest when revolving, no drop, no down when flip up.	89°	Y
		h. 搁脚板的表面应具有防滑功能，前端应装有缓冲装置。The surface of footrest should be have anti-skid function, and the front should be equipped with a buffer device.	A	Y
		i. 制动器应安全可靠，前端应装有缓冲装置。Brake should be safe, and the front should be equipped with a buffer device.	A	Y
3	制动性能 braking	a. 驻坡性能≥8°。 in the slope performance≥8°	9°	Y
		b. 行驶制动性能≤1.5m。 The driving and braking performance≤1.5m	1.4m	Y
检验结论Conclusion		经检验，各项技术指标均达到 GB/T13800-92 标准中规定的要求。产品检验合格，准予出厂。 Product under GB/T13800-92 is conform to above standard requirement, pass. 检验人员（盖章）INSPECTOR:		
说明NOTE 1: 检验结果RESULT:A--符合要求 meet the requirements B--不符合要求 Do not meet the requirements C--不适用 Not applicable				
说明NOTE 2: 单项结论CONCLUSION:Y---合格 qualified N---不合格 unqualified				

