

Sphygmomanometer Inspection Report

Type & Model HS-20C	客户 Customer AIESSA	工单号 Order No. 25YF1B027	批量 Lot Size 500Pcs/100TN	功能抽样数 Function Sampling Size 70Pcs
标准温度: 15-25°C 实际温度: 25°C	湿度标准: 20%-85%RH 实际湿度: 60%RH	批号: Lot number: 25YF1B0271	检验日期 Inspection Date: 2025-6-16	外观抽样数 Appearance Sampling Size 32Pcs/100TN

功能检验 Function Inspection

检验项目 Inspection Items	判定标准 Judgement Criteria	检测设备/编号 Inspection equipment/Serial number	检验结果 Inspection Result		功能缺陷数及描述 Function Defect Number and Description	外观主缺陷及描述 Major Appearance Defect Number and Description	外观次缺陷及描述 Minor Appearance Defect Number and Description
			合格 Pass	不合格 Rejected			
压力示值误差 Measurement Result Error	压力示值误差 ≤ ±3mmHg; 充气后、无漏气; 充气时, 指针摆动平稳, 无跳针、停针 The measurement result error ≤ ±3mmHg; No air leakage after inflation. The pointer runs steady during inflation. No skipping and stopping of the pointer.	标准器 Standard Instrument PP201	✓		0	/	/
漏气速率 Air Leakage Rate	漏气率 ≤ 4mmHg/min Air Leakage rate ≤ 4mmHg/min	秒表 Stopwatch H10101	✓		0	/	/
	充气及饱压过程中, 臂带无破裂, 粘扣处无脱开 The cuff is not broke and the thread gluing is tighton during the inflation process.	目视 Visual Inspection	✓		0	/	/
	充气球回弹完全不超过 5S Springback of inflated ball cost less than 5s.	秒表 Stopwatch H10101	✓		0	/	/
放气速率 Deflation Rate	用放气阀, 速度能调节到 2-3mmHg/S 范围 The speed can be controlled as 2-3mmHg/s by the exhaust valve.	秒表 Stopwatch H10101	✓		0	/	/
快速泄气 Speed Deflation	压力从 260mmHg 放到 15mmHg ≤ 10秒, 泄气无异音 The time of pressure reduction from 260mmHg to 15mmHg is no more than 10s. And no abnormal noise produces.	秒表 Stopwatch H10101	✓		0	/	/
	按顺、逆时针方向至少可以旋 1 圈; 旋到底不能脱落、旋转时无异音 Spin at least 1 cycle in clockwise and anticlockwise direction; no seperation during the spin, And no abnormal noise produces.	手动/耳听 hand/Listening	✓		0	/	/

外观检验 Appearance Inspection

表头 Gauge Outfit	颜色、材料与BOM要求相符, 各部件无缺失 The color and material is in accordance with BOM, No missing parts.	目测 Visual inspection	✓		0	0	/
	表壳涂层、镀层无脱落、无缺料、破损、应光泽均匀。各部件配合牢固无松动 No fall off with coating and cladding on watch case, and no material missing, damage. Luster evenly. And each part is tighten closely.	目测 Visual inspection	✓		/	0	/
	表盘印刷必须清晰, 完整和标识正确; The dial plate printed clearly, completely and correctly.	目测 Visual inspection	✓		/	0	/
	涂层面光泽度均匀; 表盘印刷可辨识、无粘油、刻度线清晰; 表玻璃透明度高, 无影响读数的污点、灰尘、毛屑 The glossiness of coating surface is uniform. The printing on dial plate is clearly, the scale line is distinct. The transparency of glass is good. And no stain, dust and dander that influence the result.	目测 Visual inspection	✓		/	/	0
	表夹触摸不可有刮手的毛刺、表夹按压有弹性 No burrs of shaving hand on the watch holder. The watch holder is elastic.	目测 Visual inspection	✓		/	0	/
球、阀 Ball, Valve	划痕、杂色点、断差、缝隙标准见 NTLD-QD-043 《产品外观检验标准》 The judgement criteria of scratch, variegated point, offset and crack refers to file No. NTLD-QD-043	目测 Visual inspection	✓		/	/	0
	指针的宽度小于刻度线, 伸入刻度中最短刻线的 1/3 至 2/3; The width of pointer is less than that of the scale mark, and the pointer stretches in to 1/3 to 2/3 of the shortest scale mark. There is no copper leaked of the pointer	目测 Visual inspection	✓		/	0	/
	零位移位不超过 2mmHg, 零位偏针误差允许 ±1mmHg Displacement of zero is less than 2mmHg, the zero displacement permits between ±1mmHg.	目测 Visual inspection	✓		/	0	/
	气阀表面电镀均匀、光滑, 不可以有破裂、裂纹 Electroplating on the valve surface is uniform, smooth. And have no damage or crack.	目测 Visual inspection	✓		/	0	/
	气阀旋钮处不可以有油污溢出; 气阀表面机械加工导致的磕伤不可以接受, 不可以有明显凹凸不平的麻点, 不可以有刮手的毛刺 No oil spill out in knob. The injury on the valve surface caused by machining is not acceptable. There can be no obvious uneven pits or burrs.	目测 Visual inspection	✓		/	/	0
	充气球表面异色要求: 允许 1 个不大于 0.2mm 的异色点 Color impurities on ball: 1 impuritie which is not bigger than 0.2mm.	目测 Visual inspection	✓		/	/	0
球、阀 Ball, Valve	PVC球: 表面无明显划痕、合模线位置粗细统一、无毛边 PVC ball: No clearly scratch on surface, assembly line have uniform thickness, and no rough selvedge.	目测 Visual inspection	✓		/	/	0
	充气球颜色正确、无色差; 球两端不可以有缺料和毛边; 环保标准球 PVC球上刻字“6”(标识); 乳胶球表面光滑、有光泽、无明显花斑、无水印、切口平整, 用手撕切口, 无破裂、掉屑 The color of the ball is correct and have no chromatic aberration. No material missing and no burrs on it. Print number 6 on PVC ball. The surface of latex ball is smooth and gloss without obvious spot and watermark. The cut is neat, and has no fracture or filings.	目测 Visual inspection	✓		/	0	/
	装配位置不能有歪斜、装不到位现象 The assembly position is not skew. No wrong assemble.	目测 Visual inspection	✓		/	0	/

包、臂带+内袋检验 Bag + Cuff + Bladder Inspection	印刷字符完整、印刷清晰可辨识 The printing is complete and clear.	目测 Visual Inspection	✓	/	0	/
	拉链顺滑，拉头不能断裂，变形；管子表面无破损，气泡，杂色点要求直径≤0.5mm，允许有2个，间距≥2CM；铁环焊点牢固，电镀光亮、无生锈、漏铜 Zipper pulls smooth.No transformation or crack on zipper head.No broke or air bubble on tube,diameter of variegated point≤0.5mm, 2 variegated points are acceptable.Distance ≥ 2cm. Solder joint is firm.Electroplate is bright, have no no rust or copper leakage.	目测 Visual Inspection	✓	/	0	/
	针线均匀，针线线头长度不能大于1CM (Incoterm客户要求0.5cm)，针线处平整；针距≤2.5mm；用手拽缝合的边角处，针线没有脱开现象 Sewing uniform, Sewing thread length is not greater than 1cm(Incoterm:0.5cm).Needle position is tidiness.Stitch distance ≤2.5mm,Pulling the edges and corners of the suture by hand, the needle and thread did not come off.	目测 Visual Inspection	✓	/	/	0
	不能有发霉现象 No mildew phenomenon.	目测 Visual Inspection	✓	/	0	/
	臂带可以容易穿过铁环、非拿在手上轻抖，臂带没有从铁环上脱落 Cuff is easy to go through the iron hoop. Shaking lightly on hand,the cuff doesn't fall off from the iron hoop.	目测 Visual Inspection	✓	/	/	/
内袋在臂带内应平整 The Bladder should be flat in the Cuff.	目测 Visual Inspection	✓	/	0	/	

听诊器 Stethoscope

外观检验 Appearance Inspection	颜色、材质与BOM要求相符，各部件无缺失 The color and material is in accordance with BOM, No missing parts.	目测 Visual Inspection	/	/	/	/
	耳挂、导音管应对称；各部件表面不能有裂纹、麻点、划伤（有感）、脱落、锈斑等缺陷；刻字、印刷应正确、清晰、均匀 The ear hook and sound guide tube shall be symmetrical; the surface of each part shall be free form defects such as crack, pockmark, scratch (feeling), falling off and rust spot, and the lettering and printing should be right, clear	目测 Visual Inspection	/	/	/	/
	防冷圈、耳塞等各部件不能有多料、缺料，要组装到位 The cooling ring, earplug and other parts shall be assembled without excessive or insufficient materials.	目测 Visual Inspection	/	/	/	/
	导音管砂眼、杂色点距离20cm 允许存在1PCS 面积≤0.3mm；耳塞、膜片上允许有1pcs 面积≤0.1mm的杂色点 The distance of variegated point is 20cm, Permits 1PCS ≤ 0.3mm. The earplugs and diaphragm are allowed to have 1pcs area ≤ 0.1mm.	目测 Visual Inspection	/	/	/	/
性能检验 Performance Inspection	手用力轻拉弹簧片，弹簧片不松动 Pull hard and gently the spring piece by hand, which will not move.	手动 hand	/	/	/	/
	手用力轻拉导音管，导音管不会从耳挂上脱落 Pull hard and gently the sound guide tube by hand, which will not drop from the binaural.	手动 hand	/	/	/	/
	手用力轻轻转动听圈、耳塞，应牢固、不松动 Turn hard and gently the listening ring, earplugs should be firm, not loose.	手动 hand	/	/	/	/
	手用力拉动、摇晃听杆，不能松动、脱落 Pull and shake hard the hearing pole, can not loose and off.	手动 hand	/	/	/	/
	双听头转动应灵活顺畅不卡滞 Two-head listening head turns smoothly, no stagnation.	手动 hand	/	/	/	/
	经组装后佩戴、用手指轻轻在膜片上擦动，应清晰地听到沙沙声音 After the assembly, wearing a finger gently rub on the diaphragm, clearly rustling sound should be heard.	手动/耳听 hand/Listening	/	/	/	/

包装 Packing

包装检验 Packing Inspection	印刷及标识正确、清晰，与产品标准要求相符 The printing and mark are correct and clear, and are in accordance with product requirements.	目测 Visual Inspection	✓	/	0	/
	包材的材质要求以及外箱瓦楞要求与BOM一致 The material of package and corrugated box are in accordance with BOM.	目测 Visual Inspection	✓	/	0	/
	包材表面干净整洁、无明显油渍、水渍、压痕、磨损、脏污 The packing surface is neat, without obvious oil stain, Water stain, indentation, abrasion and smudginess.	目测 Visual Inspection	✓	/	/	/
	要求装订的包材装订到位，无生锈现象，任何包材上不可以有血迹 All packages bind in order, no rusting. Any blood on the packing is not acceptable.	目测 Visual Inspection	✓	/	0	/
	有条码印刷彩盒、外箱及不干胶必须检查条码是否可以扫描 The package, carton and adhesive which has bar code must check if the bar code can be scan normally.	目测 Visual Inspection	✓	/	0	/
	产品装入彩盒和外箱，不可挤压、无破损现象 Product can put into carton, no extrusion or damage.	目测 Visual Inspection	✓	/	0	/
	产品及相关附件不可以漏装、错装 The product and accessories assemble correctly, no missing parts.	目测 Visual Inspection	✓	/	0	/
	不干胶黏贴牢固、不可翘起、黏贴注意不可明显倾斜 Adhesive fastens tightly, no upwarp or obvious slant.	目测 Visual Inspection	✓	/	0	/
	打包牢固、无漏打 Packing is tightly and no missing package.	目测 Visual Inspection	✓	/	0	/

不良情形 Abnormity Condition	漏件 Missing Part	功能 Function	外观主缺 Major Appearance Defect	外观次缺 Minor Appearance Defect	综合判定 Comprehensive Judgement
	0	0	0	0	合格 合格

检验员 Inspected by: 黄丽蓉 2025.6.16 核准 Reviewed and Approved by: 胡美玲 2025.6.16
 表单编号 Form number: TLCS-105 版本 Version: d 实施日期 Implementation date: 2025.6.16



血压表功能抽检记录

Spot Inspection Record of Sphygmomanometer Function

Date: 2025.6.16

型号Type: H5-200

订单Order No.: B027

半成品Semi-finished product

成品Finished product

序号 Serial No.	表头编号 Manometer No.	压力示值误差Pressure Indication Error								快速泄气 Speed Deflation ≤10s	放气速率Deflation Rate 2-3mmHg/S	漏气速率 Air Leakage Rate≤ 4mmHg/min	备注 Remarks
		□ ±2mmHg <input checked="" type="checkbox"/> ±3mmHg											
		0	300	250	200	150	100	50	0				
1	485789	0	300	250	200	150	100	50	0	2	2.7	3	/
2	485739	0	300	250	200	150	100	50	0	3	2.6	2	/
3	486018	0	300	250	200	150	100	50	0	2	2.7	3	/
4	485814	0	300	250	200	149	100	49	0	3	2.5	2	/
5	485791	0	299	250	200	150	100	49	0	2	2.6	3	/
6	485001	0	300	250	200	150	100	50	0	3	2.7	2	/
7	485828	0	300	250	200	149	99	49	0	2	2.5	3	/
8	486038	0	300	249	200	150	100	50	0	3	2.6	3	/
9	486017	0	300	250	200	149	100	50	0	2	2.7	3	/
10	486013	0	299	249	200	150	100	50	0	3	2.6	2	/
11	486087	0	300	250	200	150	100	50	0	2	2.7	3	/
12	485729	0	300	250	200	150	100	50	0	3	2.7	3	/
13	485838	0	300	249	199	149	100	50	0	2	2.6	2	/
14	485518	0	300	250	200	149	100	50	0	2	2.7	3	/
15	485884	0	300	250	200	150	100	50	0	3	2.5	2	/
16	485767	0	299	249	200	150	100	50	0	2	2.6	3	/
17	486027	0	298	249	200	150	100	50	0	3	2.7	2	/
18	485762	0	300	250	200	150	100	49	0	2	2.6	3	/
19	485793	0	298	249	199	149	99	49	0	3	2.7	2	/
20	485780	0	299	249	200	150	100	50	0	2	2.6	2	/
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填写说明Note: 压力示值栏填写误差 Fill in the pressure indication error column with error value.

表单编号Form number: NTLD-QS-209-F05

版本Version: b

实施日期Implementation date: 2020.11.19