

PRODUCT SPECIFICATION

Powdered Latex Examination Gloves

SECTION I: PRODUCT DESCRIPTION

1.1	Product Code	LEGPPS50
1.2	Type	Latex Examination Glove, <u>Powdered</u> , Non-sterile
1.3	Material	Natural High Grade Rubber Latex
1.4	Color	Natural to white and uniform allowing for gradual shift due to thickness variation
1.5	Design and Feature	<u>Ambidextrous</u> , beaded cuff, smooth
1.6	Powder	Inside absorbable calcium carbonate
1.7	Storage Condition	The gloves shall maintain their properties when stored in a dry condition at temperature between 10° to 35° C. Avoid direct sunlight.
1.8	Shelf-Life	The gloves shall have shelf life of 5 years from the date of manufacture with the above storage condition.
1.9	Packing Style	(A) 100pcs/box, 10 boxes/carton, 2000 cartons/20'GP, 4000 cartons/40'GP; or (B) 4000pcs/Black Plastic Bag/Plain Sugar Bag, 792bags/20'GP, 1287bags/40'GP
2.0	Brand	Skin G

SECTION II: PERFORMANCE REQUIREMENTS

(Sampling Plan – ISO 2859 Single Normal)

#	Characteristics	Inspection Level	Acceptable Quality Level	Reference Standard
2.1	Dimensions	Median of 13 test pieces		EN455-2-00..
2.2	Physical Properties	Median of 13 test pieces		EN455-2-00
2.3	Freedom from holes (Barrier) (1000ml Water Leak Test)	GI	2.5	EN455-1-00
2.4	Visual Defects:	GI	2.5 4.0	In-house practice
(i)	Major Visual			
(ii)	Minor Visual			
2.5	Powder Amount	N=2	N/A	ASTM D3578-05 ASTM D6124-00
2.6	Protein Content	N=3	N/A	ASTM D3578-05 ASTM D5712-95/99

Factory 1

Lot 179-184, Jalan Industri 7, Alor Gajah Industrial Estate,
Alor Gajah Phase III, Alor Gajah, 78000 Melaka, Malaysia.

Factory 2

Lot 27-29, Kawasan Perindustrian Alor Gajah (Peringkat III),
78000 Alor Gajah, Melaka, Malaysia.

Headquarter

No. 1-14, Jalan Indah 2, Taman Indah, Jalan Haji Abdullah,
84000 Muar, Johor, Malaysia.

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SECTION III: PERFORMANCE SPECIFICATION

3.1 Dimensions

Property	Size	In-House Standard
Length (mm)	All Sizes	Min 240
Average Palm Width (mm)	XS	70 +/- 10
	S	80 +/- 10
	M	95 +/- 10
	L	110 +/- 10
	XL	120 +/- 10
Thickness (mm) *single wall		Finger : Min 0.10 Palm : Min 0.09 Cuff : Min 0.07
Unit Weight (gram)	XS	4.0 +/- 0.3
	S	4.5 +/- 0.3
	M	5.0 +/- 0.3
	L	5.5 +/- 0.3
	XL	6.0 +/- 0.3

3.2 Physical Properties

Property	In-House Standard	
	Before Aging	After Aging
Elongation at break (%)- Average	Min 650	Min 500
Tensile Strength (MPa) -Average	Min 18	Min 14
Stress at 500% Elongation (MPa)	Max 5.5	NIL

3.3 Freedom from Holes (Barrier) (1000ml Water Leak Test)

The sample size and allowable number of non-conforming gloves in the samples shall be determined in accordance to Sampling Plan ISO2859-1 Single Normal using inspection and acceptable quality level as stated in Section II: Performance Requirements.

3.4 Visual Defects

The sample size and allowable number of non-conforming gloves in the samples for both major and minor defects shall be determined in accordance to Sampling Plan ISO2859-1 Single Normal using Inspection and acceptable quality level as stated in Section II: Performance Requirements.

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PRODUCT SPECIFICATION

Powdered Latex Examination Gloves

SECTION I: PRODUCT DESCRIPTION

1.1	Product Code	LEGPPS55
1.2	Type	Latex Examination Glove, <u>Powdered</u> , Non-sterile
1.3	Material	Natural High Grade Rubber Latex
1.4	Color	Natural to white and uniform allowing for gradual shift due to thickness variation
1.5	Design and Feature	<u>Ambidextrous</u> , beaded cuff, smooth
1.6	Powder	Inside absorbable calcium carbonate
1.7	Storage Condition	The gloves shall maintain their properties when stored in a dry condition at temperature between 10° to 35° C. Avoid direct sunlight.
1.8	Shelf-Life	The gloves shall have shelf life of 5 years from the date of manufacture with the above storage condition.
1.9	Packing Style	(A) 100pcs/box, 10 boxes/carton, 1700 cartons/20'GP, 3400 cartons/40'GP; or (B) 4000pcs/Black Plastic Bag/Plain Sugar Bag, 720bags/20'GP, 1170bags/40'GP

SECTION II: PERFORMANCE REQUIREMENTS

(Sampling Plan – ISO 2859 Single Normal)

#	Characteristics	Inspection Level	Acceptable Quality Level	Reference Standard
2.1	Dimensions	Median of 13 test pieces		EN455-2-00
2.2	Physical Properties	Median of 13 test pieces		EN455-2-00
2.3	Freedom from holes (Barrier) (1000ml Water Leak Test)	GI	1.5	EN455-1-00
2.4	Visual Defects:	GI	2.5 4.0	In-house practice
(i)	Major Visual			
(ii)	Minor Visual			
2.5	Powder Amount	N=2	N/A	ASTM D3578-05 ASTM D6124-00
2.6	Protein Content	N=3	N/A	ASTM D3578-05 ASTM D5712-95/99

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Thickness (mm) *single wall		Finger : Min 0.10 Palm : Min 0.09 Cuff : Min 0.07
Unit Weight (gram)	XS	4.5 +/- 0.3
	S	5.0 +/- 0.3
	M	5.5 +/- 0.3
	L	6.0 +/- 0.3
	XL	6.5 +/- 0.3

3.2 Physical Properties

Property	In-House Standard	
	Before Aging	After Aging
Elongation at break (%) - Average	Min 650	Min 500
Tensile Strength (MPa) -Average	Min 18	Min 14
Stress at 500% Elongation (MPa)	Max 5.5	NIL

3.3 Freedom from Holes (Barrier) (1000ml Water Leak Test)

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